

## **U.S. PATENT APPLICATION**

**Title: AUTOMATED NOISE CONVERGENCE FOR CELL-BASED  
INTEGRATED CIRCUIT DESIGN**

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## **AUTOMATED NOISE CONVERGENCE FOR CELL- BASED INTEGRATED CIRCUIT DESIGN**

### **BACKGROUND**

In a Cell Based Design (CBD) process, pre-configured and pre-characterized circuit elements (referred to as "standard cells" or "cells") are arranged on a die and are connected to each other to create a circuit design. In some cases, the circuit design will  
5 cause problems with electrical noise. For example, a conductive path or "line" connecting two elements may have a noise problem that results in a signal integrity failure. Note that the number of noise problems may increase with the complexity of the circuit and/or the size of devices in the circuit (*e.g.*, smaller transistor sizes and line widths might result in more noise problems).

10 When a noise problem occurs, an engineer can manually analyze the circuit design and identify potential adjustments to solve the problem. The engineer might, for example, re-route one line so that it is further away from another line (*e.g.*, if he or she thinks the noise problem is caused by cross-capacitance coupling). In a complex circuit design, however, there might be thousands of noise problems. In this case, it may be  
15 impractical to manually analyze each problem to identify an appropriate adjustment (*e.g.*, because such an approach could take too long to complete).

A number of different types of adjustments can be made to address a noise problem. For example, a line could be re-routed or shielded, a driver could be down-sized or up-sized, and/or a buffer might be added to a line. Moreover, any adjustment  
20 that is made to improve a noise problem can potentially have adverse consequences in other parts of the circuit. For example, re-routing a line to solve a noise problem might cause a signal timing problem, a slope problem, or even another noise problem (*e.g.*, in a neighboring line).

## BRIEF DESCRIPTION OF THE DRAWINGS

FIG. 1 is a block diagram of a portion of a CBD circuit.

FIG. 2 is a flow chart of a method according to some embodiments.

FIGS. 3 through 6 are a flow chart of a noise convergence method according to  
5 some embodiments.

FIG. 7 is a flow chart of a circuit design method according to some embodiments.

FIG. 8 is an example of a system according to some embodiments.

## DETAILED DESCRIPTION

In a CBD process, pre-configured and pre-characterized circuit elements called  
10 cells are arranged on a die and are connected to each other to create a circuit design. For example, FIG. 1 is a block diagram of a portion of a CBD circuit 100. The circuit 100 may, for example, be associated with a standard cell implemented using Complimentary Metal Oxide Semiconductor (CMOS) processor an Embedded Black Box (EBB) comprising circuits designed using individual transistors and/or cells.

15 The circuit 100 includes a victim driver 110 coupled to a victim line 122 and an aggressor driver 120 coupled to an aggressor line 122. In some cases, the victim line 122 will experience a noise problem (e.g., because of the aggressor line 122). To solve the noise problem, an adjustment can be made to the circuit 100. For example, the aggressor driver 120 might be down-sized or the victim driver 110 might be up-sized to reduce (or  
20 eliminate) the noise problem. When all of the noise problems in a design block under consideration have been solved, the block is said to have achieved "noise convergence."

FIG. 2 is a flow chart of a method to automatically apply such adjustments according to some embodiments. The flow charts described herein do not necessarily imply a fixed order to the actions, and embodiments may be performed in any order that  
25 is practicable. Note that any of the methods described herein may be performed by

hardware, software (including microcode), or a combination of hardware and software. For example, a storage medium may store thereon instructions that when executed by a machine result in performance according to any of the embodiments described herein.

At 202, a noise problem is identified in a CBD circuit. For example, a noise  
5 analysis engine may perform timing and noise analysis after the detailed routing of lines for the circuit has been completed.

At 204, an automated analysis of the noise problem is performed within the "context" of the circuit design to identify an adjustment to the design. That is, the analysis of the problem is performed in view of the electrical parameters to which the  
10 noise problem may be most sensitive. The analysis is "perturbation-aware" within the context of the circuit design. That is, adjustments may be identified so as to reduce the likelihood of new timing or noise problems.

At 206, the adjustment is automatically applied to the circuit design. For example, the adjustment may be automatically provided to, and used by, a physical  
15 synthesis tool.

FIGS. 3 through 6 are a flow chart illustrating one example of a noise convergence method. At 302, the ratio of the total switching cross-capacitance ( $C_X$ ) to the total capacitance of the victim net ( $C_T$ ) is calculated. A ratio less than a pre-determined threshold value ( $k_1$ ) might indicate that cross-capacitance is not the primary  
20 cause of the noise problem. Rather, the victim driver is too weak for the victim line, in which case the noise convergence method continues at FIG. 5.

A ratio greater than  $k_1$ , on the other hand, might indicate that the victim driver is subject to a significant amount of cross-capacitance coupling. In this case, it is determined whether or not a single aggressor is causing cross-capacitance coupling that  
25 significantly dominates the noise problem at 304. That is, the ratio of the coupled capacitance between the most strongly coupled aggressor and the victim ( $C_{XMAX}$ ) to the total victim load ( $C_T$ ) may be calculated and compared to a pre-determined threshold value ( $k_2$ ). A ratio less than  $k_2$  might indicate that no single aggressor is causing the

noise problem. As a result, shielding the victim line from multiple aggressors can be identified as an appropriate adjustment to solve the noise problem at 306. For example, opportunistic shielding may use existing routing tracks adjacent to power rails in the circuit design to achieve some of the desired shielding.

5           If a single aggressor is causing most of the cross-capacitance coupling, an adjustment associated with that particular aggressor might be identified. For example, whether or not the noise problem is sensitive to changes in the aggressor's driver can be determined at 308. According to some embodiments, the ratio of victim's time constant ( $\tau_V$ ) to the aggressor signal slope ( $T_A$ ) is calculated and compared to a pre-determined  
10   threshold value ( $k_3$ ). A ratio greater than  $k_3$  may indicate that the noise problem is not sensitive to changes in aggressor driver, and therefore a spacing change is identified as the appropriate adjustment at 310 (*e.g.*, the victim and/or the aggressor lines may be re-routed to increase the separation between them). The spacing may also improve the delay of the victim net by reducing the total capacitive load being driven.

15           A ratio less than  $k_3$  may indicate that the noise problem is sensitive to the aggressor driver. Referring now to FIG. 4, in this case it is determined whether or not there is sufficient noise and/or delay slack at the aggressor's receiver at 402. If there is sufficient slack, down-sizing the aggressor's driver is identified as the appropriate adjustment at 404. When the noise and/or delay slack is insufficient, however, the noise  
20   convergence method continues at FIG. 5.

Referring now to FIG. 5, this portion of the method could be performed because the victim driver is too weak for the victim line or because, in the case of a victim driver being subject to significant cross-capacitance coupling, there is insufficient noise and/or delay slack at the aggressor's receiver (*e.g.*, the aggressor's driver cannot be down-sized).  
25   In either case, the ratio of the resistance of the victim driver (*e.g.*, a dynamically interpolated  $R_{EFF}$ ) to the resistance of the victim wire ( $R_L$ ) may be calculated and compared to a pre-determined threshold value ( $k_4$ ) at 502. A ratio less than  $k_4$  may indicate that line resistance dominates the noise problem, and the noise convergence method continues at FIG. 6.

A ratio greater than  $k_4$  may indicate that driver resistance dominates the noise problem. In this case, if it is determined at 504 that there is sufficient noise and/or delay slack at the victim's previous stage, then up-sizing the victim driver is identified as the appropriate adjustment at 506. According to some embodiments, min-delay margins and/or violations at the receivers of the victim net are checked as well as max delay, slope, and noise violations at the inputs to the victim driver. When there isn't sufficient delay slack at the victim's previous stage, the noise convergence method may indicate that a manual review of the noise problem is required at 508. That is, an engineer might manually analyze the noise problem to see if a topology change to the circuit design is needed.

Referring now to FIG. 6, when line resistance dominates the noise problem (*e.g.*, because the line is too long) a potential buffer for the victim line is selected at 602. For example, a smallest available buffer might be initially selected as a potential buffer. If the potential buffer is determined to be appropriate at 604 (*e.g.*, the buffer provides sufficient noise and/or delay slack for the victim's receivers), that buffer is identified as the appropriate adjustment at 606.

If the potential buffer was not appropriate, it is determined whether another buffer is available at 608 (*e.g.*, whether a next-larger buffer is available). If so, the new buffer is selected as the potential buffer and the process continues at 602. When there are no other buffers left (*e.g.*, none of the available buffers were appropriate), a layer change is identified as the appropriate adjustment at 610. For example, the victim line might be moved to an upper metal layer.

Note that the flow chart described with respect to FIGS. 3 through 6 is implicitly sensitivity-aware and perturbation-aware. That is, the adjustments that are the most likely to fix the noise problem - and, at the same time, are the least likely to cause other problems in the circuit - may identified for different types of noise problems. As a result, the adjustments can be automatically incorporated into the circuit design - significantly reducing the time and expense associated with designing an integrated circuit using a CBD methodology.

FIG. 7 is a flow chart of a circuit design method according to some embodiments. At 702, global CBD routing is performed. The global routing may follow, for example, these design activities: establishing a block-level floor plan, synthesizing a scan and clock tree, and fixing violations (*e.g.*, in slopes and maximum cell loading). At this  
5 global routing stage, only a rough estimation of interconnect cross-coupling and signal degradation will be available (and, therefore, many noise problems may not be identified yet).

A noise avoidance process is then executed at 704. For example, the noise avoidance process may be performed according to any of the embodiments described  
10 herein (*e.g.*, for those noise problems that can be identified at this point). It may also generate Engineering Change Orders (ECOs) to address noise problems. The ECOs may then automatically result in changes to the global routing and the circuit. An ECO might comprise, for example, commands implemented as automatic scripts for a physical synthesis tool.

At 706, detailed routing is performed. For example, the line routing details may be determined and a parasitic extraction, a static timing analysis, and/or a noise analysis may be performed (*e.g.*, by a noise analysis engine). A noise fixing process is then  
15 executed at 708 based on the detailed information that is now available. As before, ECOs can be generated and automatically incorporated in the circuit design, although the specific choice of ECOs at this stage will differ from those generated during global  
20 routing.

FIG. 8 is an example of a system 800 according to some embodiments. The system includes a cell-based integrated circuit definition unit 810 that generates a circuit design. The unit 810 may include or be associated with, for example, a physical  
25 synthesis tool. An automated noise convergence unit 820 can then exchange information with the definition unit 810 to analyze noise problems within the context of the circuit design and identify appropriate adjustments to the design. The adjustment may then be automatically applied to the circuit design (*e.g.*, by the physical synthesis tool).

Note that a number of different noise problems can simultaneously exist in a circuit design. According to some embodiments, the noise convergence unit 820 avoids modifying the same net more than once during a pass of a noise convergence flow. Moreover, the failing nets may be ordered by increasing noise slack so that the most  
5 serious failures can be fixed first (when there is more flexibility with respect to the changes that can be made). Similarly, the dominant aggressor nets for a given victim may be ordered by decreasing cross-talk. According to some embodiments, the noise convergence method may avoid the spacing or shielding of bit-lines in a bus (except, perhaps, the first or last bits) in order to avoid a large area penalty.

10 The following illustrates various additional embodiments. These do not constitute a definition of all possible embodiments, and those skilled in the art will understand that many other embodiments are possible. Further, although the following embodiments are briefly described for clarity, those skilled in the art will understand how to make any changes, if necessary, to the above description to accommodate these and other  
15 embodiments and applications.

For example, although particular adjustments have been described to address noise problems, additional adjustments may be included in the noise convergence algorithm. Similarly, less than all of the adjustments described herein might be included in the noise convergence algorithm.

20 The several embodiments described herein are solely for the purpose of illustration. Persons skilled in the art will recognize from this description other embodiments may be practiced with modifications and alterations limited only by the claims.